

ATOMA®

AT-133 650°F GREY RTV SILICONE GASKET MAKER



TECHNICAL DATA SHEET

Ver.01 | 29 Aug 2025

AT-133 650°F Grey RTV Silicone Gasket Maker is a one-part silicone sealant that cure to form a durable rubber seal that offer excellent adhesion, heat resistant for glazing and joint sealing application.

FEATURES

- ◆ Low odour neutral curing system
- ◆ Excellent oil resistant
- ◆ Non-corrosive to metals
- ◆ Non-corrosive to automobiles
- ◆ Outstanding high temperature resistant up till 210°C
- ◆ Excellent oil and grease resistance
- ◆ Excellent gunnability (-20°C to 50°C)
- ◆ Primerless adhesion to most materials

USES

- ◆ High temperature resistant gasket and joint sealing.
- ◆ Assemblies of glass, porcelain coated metal, epoxy and polyester panels, polystyrene, anodised aluminium and finished wood.

Due to a large variety of different coatings and substrates, we recommend preliminary compatibility tests prior to application to achieve desirable results.

NOT RECOMMENDED FOR

Not for: AT-133 is not paintable.
Not for: PE, PP, PTFE and bituminous surface.
Not for: parts in contact with gasoline.

ATOMA PLT (202504001316)

www.atomasealants.com
+603 5124 0876
info@atomasealants.com

PT139280 (Lot 1953),
Jalan Sungai Pelubung 32/149 Seksyen 32,
40460 Shah Alam, Selangor

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APPLICATION

- ◆ Remove old gasket material from surfaces thoroughly.
- ◆ Clean surface with residue-free solvent and allow surface to dry.
- ◆ Cut nozzle to desired size.
- ◆ Squeeze tube to form a continuous and even bead to the perimeter of mating surface and all bolt holes.
- ◆ Tool within 5 minutes.
- ◆ Tightened to the required torque, do not overtighten.
- ◆ Clean off excess sealant with M.E.K. or toluene.

CURING TIME

AT-133 will tack free in approximately 15 minutes and will cure to a depth of 10 mm within 7 days. Longer curing time may be necessary in dry and low humidity area.

SPECIFICATION

Curing System	Neutral (Oxime)
Appearance	Non-Sagging Paste
Odour	Oxime Smell
Specific Gravity	1.02 ± 0.03
Hardness (Shore A)	> 25
Elongation	> 400 %
Tensile Strength	> 1.1 MPa
Tooling Time	5 minutes
Tack Free Time	15 – 30 minutes
Application Temperature	-20°C to +50°C
Continuous Service Temperature	-40°C to +210°C.
Intermittent Service Temperature	-40°C to +398°C
Shelf Life	24 months

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STORAGE

Material should be stored in a dry and cool place between +5°C to +30°C.

CAUTION

Read and understand material safety data sheet of this product before handling or using.

This information is provided in good faith and is believed accurate based on a review of current composition and information supplied by vendors. No warranty is expressed or implied. Liability is expressly disclaimed.

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